

## **Technical Data Sheet**

Effective: 04/06/19 Supersedes25/3/16

## **Automotive Aftermarket Division**

## 3M<sup>™</sup> Prep and Blend Liquid 09308

#### 1) Part Numbers

09308

## 2) Description and end uses'

3M<sup>™</sup> 09308 is a combination scuffing and cleaning liquid for preparing original or previously refinished paintwork prior to fading out base coats and/or applying clear coats. 3M<sup>™</sup> recommends that the product is used in conjunction with the 3M<sup>™</sup> Scotchbrite<sup>™</sup> Ultrafine Scuff Sponge or Handpad.

## 3) Physical Properties

Flash point:	55°C
VOCs:	57gms/litre
рН	9.1-9.6 : 25°C
Viscosity:	8000-16000 centipoise
Boiling point:	Greater than 35°C
% volatile:	60-80%

#### 4) Directions for Use

It is recommended to use 3M<sup>™</sup> Prep and Blend Liquid with either Scotchbrite<sup>™</sup> Ultrafine (grey) scuff sponges (07616) or Scotchbrite<sup>™</sup> Ultrafine (grey) handpads (07448). The scuff sponge provides greater user comfort, but the performance of either product is similar with Prep and Blend Liquid.

- 1. Degrease surface before using 3M™ Prep and Blend Liquid
- 2. Apply 3M<sup>™</sup> Prep and Blend Liquid to the Scotchbrite<sup>™</sup> pad/sponge. On horizontal surfaces the liquid can be applied direct to the surface. Slightly more material will be needed if using a new pad.
- 3. Use a small amount of water with the pads/sponges or on the panel.

*Note:* Adjusting the amount of water and product will determine the degree of foaming, however foaming is not essential to product performance.



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- 4. Sand as normal with Scotchbrite<sup>™</sup> using straight or circular motion and light/medium pressure. Clean off occasionally with a squeegee to check if surface is completely matt. When finished, clean surface with water or pre-clean.
- 5. Degrease as recommended by paint company's instructions prior to spraying. This is particularly important when using water-based paints which require very thorough degreasing/cleaning of the surface prior to painting.

## 5) Storage

- Avoid frost
- Store upright
- Practical shelf life is 2 years

## 6) Safety

Potential hazards: May cause skin and eye irritation

Eye contact:	Immediately flush eyes with large amounts of water. Get immediate medical attention
Skin contact:	Wash affected area with soap and water
Inhalation:	Remove person to fresh air. If not breathing give artificial respiration. If breathing is difficult get immediate medical attention
Ingestion:	Drink two glasses of water. Call a medical doctor

3M™ Prep and Blend Liquid 09308 is designed FOR PROFESSIONAL INDUSTRIAL USE ONLY.

#### 7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable but the accuracy or completeness thereof is not guaranteed. Please ensure before using our product that it is suitable for your intended use. All questions of reliability relating to this product are governed by the Terms of Sale subject, where applicable, to the prevailing law.

# **3M**

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